



TRIEX® 3025FD

Samyang Corporation - Polycarbonate

Tuesday, November 5, 2019

General Information

Product Description

TRIEX is the registered trademark of polycarbonate resin manufactured by Samyang Corporation. TRIEX polycarbonate resins offer superior mechanical properties, good dimensional stability and high electrical performance, which allows it to be widely used for electrical, electronic, appliance, automotive and optical industries.

Agency Ratings : USP Class VI

TRIEX 3025FD is a polycarbonate resin grade which has high impact strength in combination with superior mechanical and physical property.

APPLICATIONS

- TRIEX 3025FD resin grade is used for Medical devices, food contact materials and etc.
- Medium viscosity. Transparent colors only.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Features	• Food Contact Acceptable • Good Dimensional Stability • Good Electrical Properties	• Good Flow • Good Weather Resistance • High Impact Resistance	• Low Moisture Absorption • Low Temperature Impact Resistance • Medium Viscosity
Uses	• Appliances • Automotive Applications	• Electrical/Electronic Applications • Medical Devices	• Non-specific Food Applications • Optical Applications
Agency Ratings	• USP Class VI		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.20		ASTM D792
Melt Mass-Flow Rate (300°C/1.2 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.118 in)	5.0E-3 to 7.0E-3	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	10100	psi	ASTM D638
Tensile Elongation (Break)	120	%	ASTM D638
Flexural Modulus	299000	psi	ASTM D790
Flexural Strength (Yield)	12500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	17	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	275	°F	ASTM D648
CLTE - Flow	2.8E-5 to 3.9E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+16	ohms-cm	ASTM D257
Dielectric Strength	760	V/mil	ASTM D149

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Electrical	Nominal Value	Unit	Test Method
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	V-2		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248	°F
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	0.020	%
Rear Temperature	473 to 518	°F
Middle Temperature	500 to 545	°F
Front Temperature	527 to 572	°F
Nozzle Temperature	527 to 590	°F
Processing (Melt) Temp	527 to 590	°F
Mold Temperature	149 to 221	°F
Back Pressure	36.3 to 102	psi
Screw Speed	40 to 70	rpm
Vent Depth	7.9E-4 to 3.1E-3	in

Notes

¹ Typical properties: these are not to be construed as specifications.